

**MEMORANDUM**

**DATE** February 8, 1999

**FROM:** Stephanie L. Simek, Ph.D.  
Regulatory Coordinator, DARP.

**TO:** Dr. David Finbloom  
Director  
Division of Cytokine Biology

**TO:** The File

**SUBJECT:** Addendum to the Review of Container Closure, Drug Substance and Product  
Stability Data for INF-beta 1a.

**TITLE:** Original BLA Submission for Rebif (Interferon beta-1a) Injection

**SPONSOR:** Serono Laboratories Inc.  
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Norwell MA. 02061

**CONTACT PERSON:** Thomas Lang  
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**Product:** Interferon beta-1A

**Addendum to Stability Review Document**

This is an addendum to the stability review document, that addresses the responses submitted to the discipline review letter sent on January 29, 1999.

Serono was also requested to submit detailed protocols for conducting their stability studies and extending shelf-life of the REBIF® 22mcg and 44mcg pre-filled syringes.

**Stability Protocol**

Serono has submitted protocols for conducting stability studies of their REBIF® 22mcg and 44mcg pre-filled syringes. The shelf-life extensions will be based on real time data covering the proposed shelf-life and obtained on a minimum of XXXXXXXXXX batches. The guidances require that at least three batches of product be tested and that the data be based on full long-term stability data. With this commitment by Serono they may use these protocols

to develop data to support an extension of a retest or expiration dating period via annual reports under 21 CFR 314.70(d)(5). Serono commits to submitting further shelf-life data when it becomes available.

### **Shipping Validation**

Serono has provided data from shipment validation studies that demonstrate that the bulk drug substance is maintained at XXXXXXXXXXXX. An SOP "Procedure for the packaging, inspection and shipment of Goods from XXXXXXXXXXXX" was submitted. Serono has adequately shown using a calibrated XXXXXXXXXXXX type temperature data logger, that the bulk substance is maintained at XXXXXXXXXXXX during shipment. Included is a protocol and supporting data to validate the XXXXXXXXXXXX weight required for maintaining the appropriate temperature under worse case external temperature conditions XXXXXXXXXXXX. Results from these studies demonstrate that IFN-beta-1a bulk substance can be maintained at or below XXXXXXXXXXXX for at least XXXXXXXXXXXX with the minimum weight of dry ice being set at XXXXXXXXXXXX.

Also included in this document is an SOP to validate temperature control of IFN-beta-1a during shipment in different size bulk containers. These validation data provide evidence that IFN-beta-1a bulk solution, in XXXXXXXXXXXX as well as in XXXXXXXXXXXX and XXXXXXXXXXXX packed from the production sites to the final formulation sites, are maintained at or below XXXXXXXXXXXX during shipment..

Serono was requested to submit data to validate shipment of the final formulated drug product to the distribution site. Serono has committed to provide under a separate cover data which validates the shipping conditions of the final formulated drug product to the distribution site in the United States. The company also commits to include SOPs describing test methods and how the data are recorded, when this data becomes available.

### **Stability Testing of Drug Substance**

Serono provided real time stability data for the production batch XXXXXXXXXXXX for up to XXXXXXXXXXXX months. This data can be applied to the already existing XXXXXXXXXXXX data on two other production lots and provides XXXXXXXXXXXX stability data for XXXXXXXXXXXX full production lots. This data confirms the stability of the drug substance when stored at XXXXXXXXXXXX and is consistent with the company's proposed XXXXXXXXXXXX retest period for drug substance.

As requested further real time stability data was also submitted for qualification lots, XXXXXXXXXXXX. The current real time stability data increases the dating period up to XXXXXXXXXXXX. This data demonstrates that the qualification batches are consistent with data submitted on the production batches.

The data from the additional production batch and the three qualification lots demonstrate that there is no significant change observed in the antiviral activity, protein content and XXXXXXXXXXXX content. There is a slow marginal increase in the level of XXXXXXXXXXXX products but this increase still remains within the specification limits.

**Stability of Drug Product**

Serono was requested to submit real time and accelerated stability data for 6 batches of REBIF® (3 of REBIF® 22mcg and 3 of REBIF® 44mcg) beyond the originally submitted XXXXXXXXXXXX test periods. Currently Serono has real time stability data for XXXXXXXXXXXX REBIF® 22mcg and XXXXXXXXXXXX REBIF® 44mcg batches at XXXXXXXXXXXX and XXXXXXXXXXXX data for XXXXXXXXXXXX REBIF® 22mcg and XXXXXXXXXXXX REBIF® 44 mcg batches. All batches tested remained within specification, however, a slow trend to an increase of XXXXXXXXXXXX is observed for all batches.

Three batches of REBIF® 22mcg and three batches of REBIF® 44mcg in pre-filled syringes have been tested for up to XXXXXXXXXXXX. The trend toward XXXXXXXXXXXX is visible with a maximum of XXXXXXXXXXXX reached after XXXXXXXXXXXX in one batch. A slight trend to form XXXXXXXXXXXX is observed at XXXXXXXXXXXX. In addition, a XXXXXXXXXXXX. While all batches are within the XXXXXXXXXXXX specification limit after XXXXXXXXXXXX of storage at XXXXXXXXXXXX. The other test parameters remained unchanged over the XXXXXXXXXXXX test period.

The current data would support a shelf life claim of XXXXXXXXXXXX 2-8°C, with an extension being granted as stated in 21 CFR 314.70(d)(5) with submission of further supportive data.

**Container/Closure**

The responses submitted regarding the container closure will be reviewed by the CDRH consultant and will be addressed under another review memo.